NATIONAL PETROLEUM RESERVE IN ALASKA

HISTORY OF DRILLING OPERATIONS

WALAKPA TEST WELL NO. 2

HUSKY OIL NPR OPERATIONS, INC.
Prepared by: Drilling Department
Edited by: S. L. Hewitt and C. C. Livingston

For the

U. S. GEOLOGICAL SURVEY Office of the National Petroleum Reserve in Alaska Department of the Interior SEPTEMBER, 1982

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WALAKPA TEST WELL NO. 2

INTRODUCTION

Walakpa Test Well No. 2 is located in the National Petroleum Reserve in Alaska (Figure 1). The well is located 216 feet from the east line and 106 feet from the north line of protracted Section 31, Township 20 North, Range 19 West, Umiat Meridian (Latitude: 71°03'00.44" North; Longitude: 156°57'09.70" West). Alaska State Plane Coordinates are: X = 624,573.85 and Y = 6,234,924.32, Zone 6. Elevations: Pad 44 feet; Kelly Bushing 61 feet. Rig move began on December 20, 1980, and the well was spudded on January 3, 1981. The rig was released on February 14, 1981.

The well was drilled to a total depth of 4,360 feet. The primary objective of the well was to test a structural/stratigraphic trap(s) within the "Walakpa/Simpson" sandstone and Permo-Triassic Groups. At the conclusion of the drilling and evaluation operations, the well was left in a temporarily abandoned condition with cement and mechanical plugs set at selected intervals.

Husky Oil NPR Operations, Inc. supervised and directed the drilling and support operations as prime contractor for the Department of the Interior. Brinkerhoff Signal, Inc. was the drilling contractor; and Brinkerhoff Rig 31, a National T20, was used to drill the well.

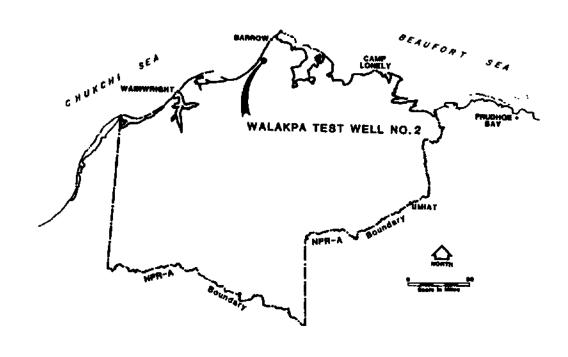


FIGURE 1 - WELL LOCATION MAP - WALAKPA NO. 2

DRILLING SUMMARY

Field operations at Walakpa Test Well No. 2 began on December 8, 1980, with the mobilization of construction crews and equipment required to build the drilling pad and an ice airstrip. Construction work was completed on December 23, 1980. Rig-up began on December 20, 1980, and the well was spudded January 3, 1981, at 7:00 p.m. A 20" conductor was set at 105' and cemented with 200 sacks of Permafrost cement.

Mud used the first 2,330 feet was a Gel Chemical system at 8.5 to 9.5 ppg weight. Beyond 2,330 feet, and after the 9-5/8" casing had been set, the mud system was converted to a calcium chloride mud with mud weights of 9.5 to 10.3 ppg and used to total depth, 4,360 feet.

A 12-1/4" hole was drilled from the base of the 20" conductor to 2330', and the following logs were run: DLL/GR; FDC/CNL/CAL/GR; BHC-Sonic/GR; and a HDT-Dipmeter.

The 9-5/8" casing was run to 2310' (54 joints, S-95, 53.5# BRC). The duplex float collar was set at 2263'. The casing was cemented to the surface with 1,750 sacks of 14.9 ppg Permafrost cement. The cement was in place January 12, 1981, at 12:48 p.m. The shoe was drilled out to 2340', and the formation tested to a 0.62 psi/ft. equivalent gradient with no leak off.

An 8-1/2" hole was drilled to 4360'. Cores were cut as follows: Core No. 1, 2611' to 2640', recovered 29'; Core No. 2, 2984' to 3021', recovered 37'; Core No. 3, 3690' to 3749', recovered 59'. The following logs were run from 4360' back into the 9-5/8" shoe at 2310'; HRT-Temperature Log (Run No. 1); DLL/GR/SP; FDC/CNL/CAL/GR; BHC-Sonic/GR; HRT-Temperature Log (Run No. 2). Shot 27 sidewall cores and recovered 25.

After log evaluation, a decision was made to plug the well back and test the interval 2606' to 2634'. A plug was set from 4010' to 3610' with 180 sacks of 15.8 ppg Class "G" cement. Next a 7" liner was run from 2800' to 1976' and was cemented in with 280 sacks of 15.8 ppg Class "G" cement (1% CFR-2, 2% CaCl₂). Returns were lost while pumping the last 20 barrels of slurry. An RTTS was set at 1931' and the liner lap squeezed with 100 sacks of 15.8 ppg Class "G" cement (1% CFR-2, 2% CaCl₂). The liner lap was then tested to 1,500 psi with no leak off.

In preparation for testing, the interval 2606' to 2636' was perforated at 2 shots per foot. A nitrogen cushion of 1,000 psi was used. The flow test was 37 hours, 54 minutes long and is summarized below:

1st Flow Period: (18 hours, 13 minutes) gas to surface in 41 minutes; maximum rate 2.293 MMCFGD on 24/64" choke; FBHP 770.4 psi; FWHP 580 psi.

1st Shut-In Period: (4 hours, 42 minutes) maximum BHSIP 1,061.6 psi.

2nd Flow Period: (3 hours, 23 minutes) maximum rate 0.909 MMCFGD on a 13/64" choke, FBHP 963.4 psi, FWHP 848 psi.

2nd Shut-In Period: (5 hours, 12 minutes) maximum BHSIP 1,044.1 psi.

3rd Flow Period: (1 hour, 15 minutes) maximum rate 1.385 MMCFGD on 18/64" choke, FBHP 917.6 psi, FWHP 790 psi.

3rd Shut-In Period: (5 hours, 09 minutes) maximum BHSIP 1,060.9 psi.

NOTE: Formation of hydrates downhole during all flow periods precluded obtaining stabilized rates on all attempted choke sizes.

After completing the test, a decision was made to temporarily abandon the well. A 9-5/8", Model N, Quick Retrievable Bridge Plug was set at 1948' and tested to 2,000 psi. A production string of 2-7/8" tubing was run and hung at 1944' (64 joints, 6.5#, N-80, 8rd).

Rigged up and circulated out 10.6 ppg calcium chloride water. The blowout preventer equipment was nippled down, and a 5,000 psi OCT tree nippled up and tested to 2,000 psi. Valve handles were removed and a house was placed over the well head. The rig was released February 14, 1981, at 12:00 midnight.

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DEPARTMENT OF THE INTERIOR	N/A
GEOLOGICAL SURVEY	6. IF INDIAN, ALLOTTEE OR TRIBE NAME
	7. UNIT AGREEMENT NAME
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(On not use this form for proposals to drift or to deepen or plug back to a different reservoir, Use Form 9-321-C for such proposals.)	B. FARM OR LEASE N/MF National
1, cil co gas C	Petroleum Reserve in Alaska
well (2) well other	9. WELL NO.
2. NAME OF OPERATOR National Petroleum Reserve in	Walakpa Test Well No. 2
Alaska (through Husky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
1. ADDRESS OF OPERATOR	N/A
2525 C Street, Suite 400, Anchorage, AK 99503	11. SEC., T., R., M., OR BLK. AND SURVEY OF
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17 below.)	AREA Sec 31, T20N, R19W
AT SURFACE: 216' FEL; 106' FNL	12. COUNTY OR PARISH 13. STATE
AT TOP PROD. INTERVAL:	North Slope Alaska
AT TOTAL DEPTH: Same (straight hole)	14. API NO.
16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE	
REPORT, OR OTHER DATA	15. ELEVATIONS (SHOW DF, KD9 AND WD)
NOTICE OF THEME TO. SUBSCOURAGE PROCESS	Pad: 44'; KB: 61'
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This well was spudded January 3, 1981, at 7:00 AM.	Prior to soud a 20" conductor
was set into a 26" dry drilled hole. The conductor	T was comented with 200 marks
Permafrost cament, 15 ppg, at a KB depth of 105'.	- Was committed with 100 secre
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Subsurface Safety Valve: Manu. and Type	
Subsurface Safety Valve: Manu. and Type	
18. I hereby certify that the foregoing is true and correct	<u>-</u>
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GEOLOGICAL SURVEY	6. IF INDIAN, ALLOTTEE OR TRIBE NAME
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Z. NAME OF OPERATOR National Petroleum Reserve in	Walakpa Test Well No. 2
Alaska (through Husky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
3. ADDRESS OF OPERATOR	N/A
2525 C Street, Suite 400, Anchorage, AK 99503	11. SEC., T., R., M., OR SLK. AND SURVEY OR
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
below.)	Sec 31, T20N, R19W
AT SURFACE: 216' FEL; 106' FNL AT TOP PROD. INTERVAL:	12. COUNTY OR PARISH 13. STATE
AT TOTAL DEPTH: Same (straight hole)	North Slope Alaska
16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE	14. API NO.
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including estimated date of starting any proposed work. If well is di- messured and true vertical depths for all markers and zones pertinent	rectionally drilled, give subsurface locations and to this work !"
	_
Drilled 12 1/4" hole to 2330' and logged. Ran 54	joints of 9 5/8", S-95, 53.5 #/ft
BRC casing, with float shoe at 2310' KB and duplex	float collar at 2263' KB. Tester
9 5/8" packoff to 3000 psi. Cemented 9 5/8" casin Permafrost cement at 14.9 ppg slurry weight. Full	g to surface with 1750 sacks of
ppg slurry in returns. Cement in place at 12:48 P	returns throughout job with 14.6
dual Shaffer LWS BOP; choke line; choke manifold;	n, 1/12/61. Tested 10", 3000 psi
Tested 10", 3000 psi GK Hydril to 1500 psi. Teste	d 0 5/8" and a 2000 psi.
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	CNL. Dipmeter, and Birdwell	ll Velocity Survey. Twen	KB and logged with HRT, DLL, FDC/ ty-seven sidewall cores were shot	-
	25 were recovered. Set pl	lug with IBO sacks of 15.	8 ppg Class "G" cement from 4010"	i
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ement. Tested liner la	p to	è	with 100 sacks 1% CFR-2, 2% CaC	1, 15.8 ppg Class "G"
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(On not use this form for proposals to drift or to decom or plug back to a different reservoir. Use Form 9–331–C for such proposals.)	
	8. FARM OR LEASE NAME National
1. cil E Eas C other	Petroleum Reserve in Alaska 9. WELL NO.
2. NAME OF OPERATOR National Petroleum Reserve in	Walakpa Test Well No. 2
Alaska (through Husky Oil NPR Operacions, Inc.)	10. FIELD OR WILDCAT NAME
1 ADDRESS OF OPERATOR	Wildcat
2525 C Street, Suite 400, Anchorage, AK 99503	11. SEC., T., R., M., OR BLK. AND SURVEY OR
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
below.)	Sec 31, T20N, R19W
AT SURFACE: 216' FEL; 106' FNL AT TOP PROD. INTERVAL:	12. COUNTY OR PARISH 13 STATE
AT TOTAL DEPTH: Same (straight hole)	North Slope Borough, Alaska
	14. API NO.
16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA	
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SHOOT OR ACIDIZE REPAIR WELL	
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Perforated interval 2606' to 2636' at 2 SPF. Open	
Test completed at 0400 hours 2/12/81 (total of 37	hours and 54 minutes).
1st Flow Period: (18 hours, 13 minutes) gas to	surface in Al minuses
maximum rate 2.293 MMCFGD on 24/64" choke; FBHP	770 4 pet: FUND EGG
lst Shut In Period: (4 hours, 42 minutes) maxim	um BHSIP 1061.6 psi.
2nd Flow Period: (3 hours, 23 minutes) maximum	Tata A COO Maranan
13/64" choke, FBHP 963.4 psi, FWHP 848 psi.	rate 0.909 MMCFGD on a
, , , par, 1, m., 04d par.	
2nd Shut In Period: (5 hours, 12 minutes) maxim	um BHSIP 1044.1 psi.
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Subsurface Safety Valve; Manu. and Type	Set @; Ft
13. I hereby certify that the puregoing is true and correct	
SIGNED MAX RELIEV TITLE Chief of Opera	acioneare 8 July 1982
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Sundry Notices and Reports on Wells Walakpa Test Well No. 2 Subsequent Report of Flow Test (Revised 7/82) Page 2

3rd Flow Period: (1 hour, 15 minutes) maximum rate 1.385 MMCFGD on 18/64" choke, FBHP 917.6 psi, FWHP 790 psi.

3rd Shut In Period: (5 hours, 09 minutes) maximum BHSIP 1060.9 psi.

NOTE: Formation of hydrates downhole during all flow periods precluded obtaining stabilized rates on all attempted choke sizes.

	UNITED STATES	5. LEASE
	DEPARTMENT OF THE INTERIOR	N/A
i i	GEOLOGICAL SURVEY	6. If Indian, allottee or tribe name N/A
	SUNDRY NOTICES AND REPORTS ON WELLS	7. UNIT AUREEMENT-NAME N/A
	(Do not use this form for proposale to drill or to deepen or plug back to a different reservoir, Use Form 9–271—C for such proposals.)	8. FARM OR LEASE NAME National
	I. ait S gas other	Petroleum Reserve in Aleska 9. WELL NO.
	2. NAME OF OPERATOR National Petroleum Reserve in	Walakpa Test Well No. 2
	Alaska (through Husky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
	3. ADDRESS OF OPERATOR 2525 C Street, Suite 400, Anchorage, AK 99503	Wildcat 11. SEC., T., R., M., OR BLK, AND SUPPLY OR
	4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
	below.)	Sec 31, T20N, R19W
•	AT SURFACE: 216' FEL; 106' FNL AT TOP PROD. INTERVAL:	12. COUNTY OR PARISH 13: STATE
	AT TOTAL DEPTH: Same (straight hole)	North Slope Borough, Alaska
	16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE,	The AFT NO.
	REPORT, OR OTHER DATA	15. ELEVATIONS (SHOW DF, KDB, AND WD)
	NOTICE OF INTENT TO: SUBSEQUENT REPORT OF:	Pad: 44'; KB: 61'
	•	STORT IS
	FRACTURE TREAT	7 3 3 4 4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
	SHOOT OR ACIDIZE	(NOTE: Report results of multiple-savinglettes or zone
	PULL OR ALTER CASING []	change on Form 9-130.).
	MULTIPLE COMPLETE	
	ABANDON"	
	(other) Notice of Intent to Temporarily Abandon	
,	17. DESCRIBE PROPOSED OR COMPLETED OPERATIONS (Clearly statincluding estimated date of starting any proposed work. If well is dimeasured and true vertical depths for all markers and zones pertiner	irectionally drilled, give subsurface locations and
	This is a confirming notice to temporarily abandon	Walakpa Test Well No. 2. This
	well was drilled to a total depth of 4360', logged	
· ·	abandonment procedure is attached.	
<u>:</u>		
î. F		
	Subsurface Safety Valve: Manu. and Type	Ft.
_	18. I hereby certify that the fourgoing is true and correct	
	Maries me Chier of Operationary	
Conforms With	DISTRICT GUPERVISOR	-/0.
provisions of	TITLE DATE CONTINUE TO THE TOTAL PROPERTY OF	-
30 CFR1221.		

*See Instructions on Reverse Side

Notified Joe Russell on February 11, 1981, of intent to temporarily abandon. Received verbal approval. Set 9 5/8" Model N Quick Retrievable Bridge Plug at 1948'. Tested same to 2500 psi. Ran 64 joints (1944 feet) of 2 7/8", 6.50#, N-80, 8rd tubing. Pumped 10.6 ppg CaCl in tubing and casing. Nippled down BOPE. Set 5000 psi OCT tree. Tested same to 2000 psi. Removed OCT valve handles. Cleaned pits. Installed house over OCT. Released rig February 14, 1981, at 12:00 midnight.

				Form 5-314 (Kev. 5-68)			1.0	NIIT	ED ST	- A T (-c \$1	i i i i i i i i i i i i i i i i i i i	I IN DUPLICATE.	. Form and	
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				* TYPE (17 COMP 1. []	WOLE -	DEEP		.0# X	PIPF. RERVA.				N/A	
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PREMIE.	1	G PERSON	24	-HOCH LATE	0112—I	ia (GAS-			4TE#-) PGL.	OIL C	LAVITT-APT (CORS.)		[
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15. DATE I 1/3/8 28. TOTAL C 4360 Tal. PRODUC

N/A DLL/C ZR. CARING 20¹⁶ 9 5∕

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II. PERFOR 26061

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N/A 2/10/81 580 ps

35. LIST OF Wellb 36 I hereb

SIGNE

13

*(See Instructions and Spaces for Additional Data on Reverse Side)

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TEST L Shall lasal

SPRUE COMPLETION REPORT

This form is designed for authoriting a complete and correct well completion report and by well knots and leases to either a Federal agency or a State agency.

Permitting to applicable Federal and/or State laws and regulations. Any necessary special interactions in the annual regulations. Any necessary special finan son that and the number of copies to be sensed by, or any be obtained from the local Federal son them 22 and 21, below regarding separate reports for separate completions.

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INSTRUCTIONS

Indicate which obsuring a reference (where not otherwise shows) for depth inchancements given in wher sparse on this form and in may attachments.

3 and 24: If this well is completed for separate production from more than one interest some familiar, so state in them 22, and in Nem 21 along the producing.

4 or interest inpitely latently; and mand in for only fire interest reported in 33. Mahmit a separate report (in 2 or in a separate report) in intiliaring in the remarkly produced, showing the additional data partitional data and the location of the technical interest.

5 Submit a separate completion report on this well should show the details of my multiple stage concentration of the cenesiting (on).

5 Submit a separate completion report on this form for each interest to be separately produced. (Rec instruction for items 22 and 24 above.)

		THE TOUR	, TIME FOUR OFFICE, FLAMENCE AND STATE OF STREETINGS, AND STREETINGS			
LHATION	494	MOTTOM	DESCRIPTION, CONTENTS, FTC.		2	
	_				MAAR. BEFFE	TAUR VEST, PEPTH
Pebble	5606	2632	Ss. 11-v lt gy, S&P, f-vf grn, SA-SR, 61	Torok	1350'(7)	
- Sand-			all, ir mica, occ glau, mod fr, approx	GR/Pebble Shale		
. T. T. S.			22% per (prelim log analysis), good cut	Basal Pebble		
Wale.			6 fluor, al pet odor (gas sand).	Shale Sandstone	e 2601'	
30 3				Kingak Sh	2639	
Generalis er besta Grada	36111	-		Barrow SS	37031	
Station of the Lea	.1107	.0597	Core No. 1 - See subsequent pages.	Sag River	•	
and in the gak				Equ1v?	38431	
	2984	3021		Argillite Base-		
nter of P	0696	3749'	Core No. 3 - Sec subsequent pages.	ment	4301.	
HE FOUNTA	_					
Items 1 Pebble	2606	2634	Production lest - See subsequent names.			
-pues Saudin						
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SHOWS Husal She L

REOR

171-233

U.S. GOMENSON (THREETING LEFTER (1965) -O 441614

WELL COMPLETION REPORT Walakpa Test Well No. 2 Page 3

DESCRIPTION	Cut 29 feet; rec 29 feet. $85^{\rm O}$ frac through, $5^{\rm O}$ d1p contact 2638.6".	So: v lt gy, S&P, f grn, sa-sr, w srtd, Qtzo, scat glau, tr wh Cly, sl sil, mod fri, fr-g por, bri lt blue yel fluor to pale lt yel fluor atrks, dull yel fluor instant it yel streaming cut, sl pet odor.	So: v it gy, S&P, f-v f grn, sa, Qtzs, occ glau grns, incr Cly, sl sil, tr mica, sl alt wh grns (Pid1, Cht?), mod fri, p-fr por, it yel-bri yel fluor, slow-instant ly yel cut, v sl pet odor.	Ss: It gy, f-v f grn, ptly S&P, sa, mod srtd, Qtzs, wh Cly mtx, tr mica, sl sil, becoming carb, sl bnd, p por, nil-fnt dull yel fluor, slow it yel crushed cut, bri yel-wh min fluor 2625-2626'.	Ss: v lt gy, sl S&P, sa, mod srtd, f-v f grn, slty, Cly, acat glau, tr wh alt grn, sl carb, p-fr por, lt yel fluor, m-fast lt yel cut, sl odor.	Ss: It gy tn, f grn, occ m grn, sa, Qtzs, dol, v hd, tt, rr glau, no show.	Ss: It brn, f grn, sa-sr, v clyey, sil, glau, tt, w/m grn cgl strks, It and dk Cht pbls, Qtz grnls.	Sa: It brn, v f grn, sid, tt and cgl, lt brn, sr-sa, rrip Cht pbla and rd Qtz grnla, calc, sid cmt, hd, tt.	Sh: dk brn gy, fis, splty, w ind, f pyr, pel and incls, rr fish frags.
INTERVAL	2611-2640'	2611-2619*	2619-2625.5"	2625.5-2629'	2629-2632.4'	2632,4-2637	2637-2638'	2638-2838,6'	2638.6-2640*
CORE NO.	1								

WELL COMPLETION REPORT Walakpa Test Well No. 2 Page 4

DESCRIPTION	Cut 37 feet; rec 37 feet.	Sitst, gy brn-dk brn, shy, sh ptg & lam ptly mics, occ pyr, pyr repl plant remains, sid incl & nod, thn, intbd sh, dk brn, micromics, w/s, v f grn ss incl bds 2-31, sid strg & nod @ 2988-2989', 3001.5-3003', 3012-3015', it gy, v f grn ss & sist, incl (within sitst) w/occ cht pbls below 3003'. 75% frac at 3002-3003'.	Cut 59 feet; rec 59 feet. Sltst, m gy-brn gy argl, matrix, intbd w/as str, lt gy, SA, v f grn, some cly, cal cmt, scat fos, frag, pyr & fe-st conc.	Sltst, m gy-brn gy, argl matrix, v f-f grn, Qtz ss lam. SA-A mica.	Sitst, m-it gy, argl intbd w/ss str, it gy, SA, v f grn, mica, clyey, matrix, scat fos frag, pyr, fe-st conc.	Sitst, m-gy, argl cal cmt, w/lenses & str SS it gy, v f grn, SA, argl, & cal cmt, mica, increasing fe-st conc pyr str (?) worm trails. Fos frag cast & molds, tr glau.	Sitst, gy-brn gy, mica, argl, w/sa lenses, & str gy-lt gy, v f grn, SA, cly & cal cmt, mica, & shy lam.	Sitst, m gy-argl, sdy, pyr, abunt sh lam.
INTERVAL	2984-3021*	29843021'	3690-3749'	3690-3699	3699-3708'	3708-3722'	3722-3735'	3735-3749
CORE NO.	2		٣					

WELL COMPLETION REPORT Walakpa Test Well No. 2 Page 5

PRODUCTION TEST

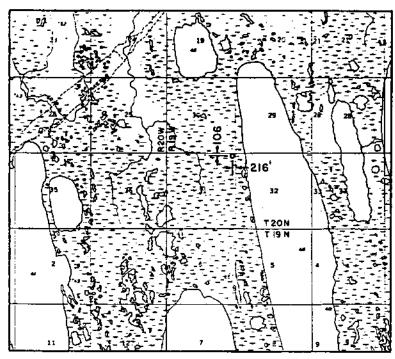
Interval Tested: 2606' to 2634'

Cushion Used: Nitrogen - 1000 psi

Recoveries: Flowed 2.293 MMCFD on 24/64" choke w/770 ps1g bottomhole flowing pressure and 580 ps1g flowing tubing pressure.

Shut-in Pressure: 1060.9 psi measured with Hewlett-Packard recorder during final shut in at 2315 hours, 2/11/81.

Production: Gas, 97.08 % methans, specific gravity of 0.57.



1 7

COMPUTED LOCATION BASED ON DATA FROM INTERNATIONAL TECHNOLOGY LIMITED TO HUSKY DIL NPR OPERATIONS, INC. DATED AUG. 14, 1980, A COPY OF WHICH IS ON FILE WITH NANA-BELL-HERRING, ANCHORAGE, ALASKA.



I neceby certify that I am properly registered and licensed to practice land surveying in the State of Alaska and that this plat represents a location survey made by me or under my supervision, and that all dimensions and other details are correct.

DATE: DEC.12, 1980



WALAKPA 2-81

Lat = 71°03'00.44" Long, = 156°57'09.70"

Y = 6,234,924.32

X = 624,573.85

Zone 6

AS - BUILT LOCATION FOR

WALAKPA No. 2

located in: NE I/4 protracted Sec. 31, T.20N., R.19 W., Umiat Meridian, Ak.

Surveyed for:

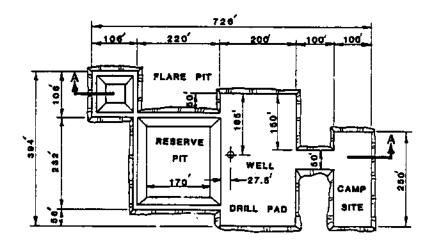
HUSKY OIL

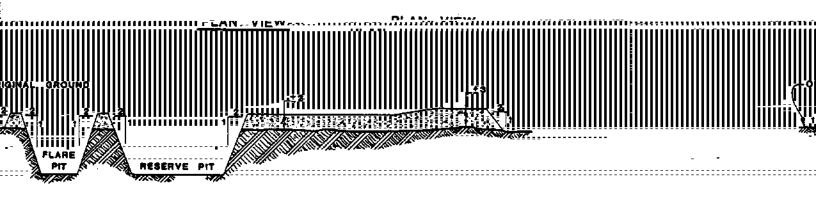
Surveyed by:

nana-bellherring, inc.

and land Surveyors







SECTION A - A

WALAKPA NO.2 DRILL PAD

OPERATIONS HISTORY

DATE AND FOOTAGE	
DRILLED AS OF 6:00 A.M.	ACTIVITY
12/21/80	Moved camp to location and set nine units. Worked on trail and cleaned location. Set 20" casing at 105'.
12/22/80	Started generator; continued setting camp units in place.
12/23/80	Hooked up sewage and water treatment plants. Began moving rig. Rigged up weather shack and started generator.
12/24/80	Continued with rig move. Rigged up matting boards and set two sides of subbase.
12/25/80	Continued with rig move. Finished setting subbase and draw works.
12/26/80	Completed rig move. Set pump house, mud tanks, generator house, boiler house, water tank, fuel tank, tool house, and shop building. Began stringing up derrick.
12/27/80	Laid fuel, water, steam, and electric lines. Put derrick on floor and raised A-frame.
12/28/80	Attempted to raise derrick but leg buckled on pit side about 14 feet from derrick shoe. Laid derrick down and set it off floor for repairs. Set Howco cement tank and unit.
12/29/80	Began repairing derrick. Set logging shack; hooked up cement tanks; hooked up lights; fired No. 1 boiler.
12/30/80	Continued with derrick repairs. Cut off 20" casing and installed 20" head; tested weld to 750 psi.
12/31/80	Nippled up 13-5/8" blowout preventer stack. Started Halliburton unit to cement 20" casing.
1/1/81	Completed repairs to derrick. Finished nippling up blowout preventer equipment; installed cement line.
1/2/81	Set derrick on rig floor; set board and hooked drilling line to drum. Raised derrick at 5:30 p.m. Set in catwalks, pipe rack, windwalls, and diverter lines. Cemented 20" conductor pipe with 200 sacks Permafrost cement at 15 ppg. Cement in place at 5:30 a.m.

1/3/81

Picked up kelly; set rat and mouse holes. Rigged up diverter lines. Mixed spud mud.

1/4/81 125' Total Depth: 230'; Mud Weight: 8.9; Viscosity: 35. Filled and repaired accumulator lines; rigged up torque and weight indicator. Repaired mud lines and stand pipes; tightened all unions. Pressure tested Hydril and diverter system to 250 psi. Worked on pumps. Rigged up survey equipment and ran survey at 105'. Circulated. Spudded well January 3, 1981, at 7:00 p.m. Pulled out of hole; unplugged bit. Worked on pumps. Ran in hole; picked up kelly; drilled ahead.

1/5/81 455' TD: 685'; MW: 9.8; Vis: 30. Pulled out of hole; unplugged bit; changed jets from 11 to 12. Drilled ahead. Tripped to unplug bit; drilled ahead. Changed out geolograph line; drilled ahead. Surveyed; drilled ahead.

1/6/81 630'

TD: 1315'; MW: 9.5; Vis: 28. Drilled to 1045'; surveyed. Drilled to 1077'; surveyed at 1067'. Drilled ahead.

1/7/81 375' TD: 1690'; MW: 9.5; Vis: 28. Drilled to 1485'; swept hole with gel pill. Tripped for new bit. Drilled to 1611'; surveyed at 1591'. Drilled ahead.

1/8/81 377' TD: 2067'; MW: 9.5; Vis: 29. Drilled to 2067'; repaired rotary chain.

1/9/81 263'

TD: 2330': MW: 9.5; Vis: 43. Repaired rotary Drilled to 2330'. torque assembly. Circulated and conditioned mud; brought calcium specifications. Ran survey; wire line on spool balled up. Dropped survey. Attempted to pull out of hole; Picked up kelly; mixed gel; circulated shale off bottom. Pulled out of hole; hole tight.

1/10/81

TD: 2330'; MW: 9.5; Vis: 45. Made wiper trip; tight hole from 2330' to 1650'. Ran survey. Washed and reamed from 2140' to 2330'. Conditioned mud for logs. Made short trip to 1500'; hole OK. Circulated bottoms up; hole clean. Pulled out of hole; no drag. Rigged up Schlumberger unit; ran DLL but could not get below 1500'. Ran in hole with bit; tight hole from 1650' to 2300'. Circulated and conditioned mud to run log.

1/11/81 0′ TD: 2330'; MW: 9.5; Vis: 46. Continued conditioning mud for logs. Pulled out of hole and

rigged up logging unit. Logged surface hole. Ran DLL, 109' to 2250'; CNL/FDC, 109' to 2310'; BHCS, 109' to 2308'; and HDT-Dipmeter, 109' to 2308'. Made up bit and ran in hole; had four feet of fill. Circulated and conditioned mud to run casing.

1/12/81 0' TD: 2330'; MW: 9.5; Vis: 47. Conditioned mud to run 9-5/8" casing. Pulled out of hole and rigged up to run casing. Ran shoe, one joint, float collar, and 54 joints of 9-5/8", S-95, 53.5# casing. Shoe at 2310' and duplex float collar at 2263'. Circulated hole clean and conditioned mud. Hung 9-5/8" casing in hanger. Cleaned out cellar. Packed off 9-5/8" casing and tested packoff to 3,000 psi.

1/13/81 n' TD: 2330'; MW: 9.5; Vis: 43. Ran in hole with 9-5/8" stab-in tool; stabbed float. Circulated before cementing. Pumped 20 barrels water ahead; mixed and pumped 1,750 sacks Permafrost cement; followed with 5 barrels water and 11-3/4 barrels mud. Final pump pressure: 250. Cement in place at 12:48 p.m. Pulled stinger out of float and circulated out while cleaning out diverter lines. Pulled out of hole with stab-in tool. Tested blowout preventer to specifications. Installed wear bushing in head. Washed mud pit and flushed manifold with diesel. Made up new bit.

1/14/81 75' TD: 2405'; MW: 10.2; Vis: 40. Circulated and conditioned mud at 2255' while waiting on cement. Tested casing to 3,000 psi. Drilled float, cement, and shoe, 2260' to 2310'. Washed from 2310' to 2330'; drilled from 2330' to 2340'. Conditioned mud to 10.2 ppg. Drilled ahead.

1/15/81 180' TD: 2585'; MW: 10.2; Vis: 41. Drilled to 2431'; pulled out of hole for new bit. Made up bit and boot basket; ran in hole. Strung up geolograph line. Attempted to pick up junk. Drilled ahead.

1/16/81 51' TD: 2636'; MW: 10.2; Vis: 47. Drilled to 2611'; circulated samples. Surveyed. Pulled out of hole to core. Made up core barrel and ran in hole. Reamed from 2521' to 2611'. Began cutting Core No. 1 at 2611'.

1/17/81 70' TD: 2706'; MW: 10.2; Vis: 47. Cut Core No. 1 to 2640'. Pulled out of hole with core barrel and laid down core; recovered 29 feet. Made up new bit and ran in hole. Reamed from 2610' to 2640'. Drilled to 2703'. Lost 400 pounds pump pressure. Pulled out of hole, checking for washout. Worked on pump. Ran in hole; changed out jar; drilled ahead.

2940'; MW: 10.2; Vis: 40. Drilled ahead. 1/18/81 TD: 234' 1/19/81 2984': MW: 10.2: Vis: 48. Drilled to 2960'; 44' surveyed; pulled out of hole. Ran in hole to 2588'; reamed to 2960'. Drilled to 2984'; had drilling break, 2980' to 2984'. Circulated up samples. Pulled out of hole; tight at 2610'. Reamed from 2640' to 2984'. Circulated hole clean. Pulled out of hole for core barrel. Made up core barrel. Ran in hole to 2610' and reamed to 2660'. 1/20/81 2984'; MW: 10.2; Vis: Reamed with core TD: 42. barrel from 2660' to 2794'. Repaired draw works transfer case. Reamed with core barrel from 2794' to 2910'. 1/21/81 TD: 3021'; MW: 10.2; Vis: 43. Reamed with core barrel from 2910' to 2984'. Suit Core No. 2, 2984' to 37' 30211. Circulated holes clean. Pulled out of holes and laid down core; recovered 37 feet. Tested blowout preventer, pipe, blind rams, and choke manifold to 3,000 psi; tested Hydril to 1,500 psi. 1/22/81 TD: 3123'; MW: 10.2; Vis: 40. Ran in hole with bit; reamed from 2968' to 3021'. Drilled to 3041'. 102" Repacked swivel. Drilled to 3056'; had drilling break from 3050' to 3056'. Circulated samples. Drilled to 31231. 1/23/81 TD: 3275'; MW: 10.2: Vis: 43. Drilled to 152' 3136'; tripped for new bit. Reamed from 3076' to 3136'. Drilled to 3260'; repaired geolograph line. Drilled to 3265'; repaired lights to mud logging unit. Drilled to 3275'. 1/24/81 3503'; MW: 10.3; Vis: 45. Drilled to 3462'; 228

replaced union in stand pipe. Drilled to 3503'; circulated up samples. Had drilling break from 3498' to 3503'.

> TD: 3685; MW: 10.3; Vis: 48. Drilled to 3507'; Tripped for bit. surveyed. Reamed from 3475' to 3507'. Drilled to 3562'; circulated up samples. Restrung geolograph line. Drilled to 3577'; worked on pump. Drilled to 3632'; serviced swivel. Drilled to 3675'; repaired mud lines. Drilled ahead.

3749'; MW: 10.2; Vis: 40. Drilled to 3690'; circulated samples. Surveyed. Pulled out of hole; made up core barrel. Ran in hole to 3749'. Reamed

1/25/81

1/26/81

641

182'

from 3449' to 3480'. Finished tripping in hole. Circulated and dropped ball. Cut Core No. 3, 3690' to 3749'.

1/27/81 126' TD: 3875'; MW: 10.2; Vis: 41. Circulated for trip. Pulled out of hole with core. Laid down core; recovered 59 feet. Made up new bit; ran in hole to 3690'. Washed from 3690' to 3749'. Drilled ahead.

1/28/81 125' TD: 4000'; MW: 10.3; Vis: 49. Drilled to 3960'; circulated samples; surveyed. Pulled out of hole for new bit. Made up bit; ran in hole to 3900'. Washed from 3900' to 3960'. Drilled to 4000'.

1/29/81 67' TD: 4067'; MW: 10.3; Vis: 51. Drilled to 4041'; surveyed. Pulled out of hole for bit. Repaired cellar pump. Made up bit; ran in hole to 2050'. Cut 80 feet off drilling line. Tripped into hole and reamed 60 feet to bottom. Drilled to 4067'.

1/30/81 130' TD: 4197'; MW: 10.3; Vis: 52. Drilled from 4067' to 4161'. Circulated samples. Had drilling break from 4157' to 4161'. Drilled to 4197'; surveyed. Pulled out of hole for new bit. Thawed out air lines and fuel lines. Restarted draw works motors.

1/31/81 45' TD: 4242'; MW: 10.3; Vis: 47. Tripped out of hole for bit; pulled wet string. Tested pipe, blind rams, choke manifold, and all valves to 3,100 psi. Tested Hydril to 1,500 psi; tested actuator. Made up bit; checked out jars. Ran in hole; drilled to 4242'.

2/1/81 49' TD: 4291'; MW: 10.3; Vis: 46. Drilled to 4255'; slugged pipe and pulled out of hole. Made up bit and ran in hole. Drilled to 4291'.

2/2/81 69' TD: 4360'; MW: 10.3; Vis: 46. Drilled to 4360'; circulated samples. Short tripped 10 stands; wet string. Circulated for logs. Dropped survey; slugged pipe. Pulled out of hole to log.

2/3/81 0' TD: 4360'; MW: 10.3; Vis: 45. Finished tripping out of hole for logs, steel line measuring; no correction. Began logging. Ran HRT-Temperature 4348' to 2306'; DLL, 4354' to 2306'; and FDC/CNL, 4360' to 2200'. Began running Dipmeter; tool failed.

2/4/81

TD: 4360'; MW: 10.3; Vis: 52. Ran Velocity Survey, Dipmeter and final Temperature Survey. Shot 27 sidewall cores; recovered 25. Ran in hole with bit and drill pipe to 4010'; circulated. Set 400 foot plug with 180 sacks Class "G" cement; displaced with 26 barrels mud. Pulled out of hole with 17 stands. Circulated at 2585'. Laid down drill pipe.

2/5/81

TD: 4360'; PBTD: 3610'; MW: 10.4; Vis: 43. Laid down excess drill pipe and drill collars. Rigged up to run 7" liner. Ran 21 joints of 38#, S-95, 7" liner (a total of 798.20 feet). Ran in hole to 2250' with 3-1/2" drill pipe. Filled every six stands. Circulated at 2250; made up cement head. Tripped in hole with liner to 2800'. Circulated to cement. Cemented liner with 20 barrels clear water flush; mixed and pumped 280 sacks Class "G" with 1% CFR-2 and 2% CaC12; displaced with 39.5 barrels mud. Pump pressure: Liner wiper went through to 500 psi. sleeve. Pressure increased from 750 to 850 psi. Bumped plug in latch collar with 3,000 psi; held OK. Hung liner; released shut-in tool; pulled 10 stands of drill pipe; reversed out. Tripped out of hole. Picked up six 4-3/4" drill collars and 18 joints of drill pipe. Waited on cement.

2/6/81

TD: 4360'; PBTD: 3610'; MW: 10.3; Vis: 44. Waited on cement; tripped in hole; tagged top liner at 1974'. Tested liner; pumped in at 750 psi; would hold only 400 psi. Circulated; pulled out of hole. Made up Halliburton RTTS tool; tripped in hole with tool to 1900'. Waited on cement to squeeze liner lap.

2/7/81

4360'; PBTD: 3610'; MW: 10.3; Vis: 42. Waited on cement. Set RTTS at 1931'; cemented liner lap with 100 sacks Class "G" cement with 1% CFR-2 and 2% CaCl₂, 15.8 slurry. Pumped to top of tool at 2 BPM, 150 to 200 psi. Reduced rate to 1 BPM, 200 psi, to bottom of liner lap. Reduced rate to 1/2 BPM. 200 psi. Displaced 13.5 barrels, with no increase in Stopped for two minutes; pressure at 150 pressure. psi. Pumped 1/2 barrel at 225 psi; stopped for two Pumped 1/2 minutes; pressure held at 175 psi. barrel; pressure 250 psi. Stopped for two minutes; pressure held at 175 psi. Pumped 1/2 barrel at 250 Bled back 1/2 barrel; pumped 1/2 barrel at 300 psi. Stopped for four minutes; pressure held at 200 Bled back 1/2 barrel, pumped 1/2 barrel at 400 Shut down for two minutes; pressure held at 250 psi. Bled back 3/8 barrel; pumped 3/8 barrel at 700 psi. Waited for five minutes; held at 500 psi. pressure off; released tool. Pulled four stands: reversed out. Waited on cement. Pulled out of hole; laid down RTTS tools. Ran in hole with six stands of drill collars and one stand of drill pipe. Waited on cement.

2/8/81

TD: 4360'; PBTD: 3610'; MW: 8.3; Vis: 28. Waited on cement. Tripped in hole to 1937'. Drilled cement from 1937' to 1976', top of liner lap.

Circulated at 1976'. Pressure tested liner lap to 1,500 psi for seven minutes; no leak off. Pulled out of hole with bit and casing scraper. Tested blowout preventer equipment; tested blind and pipe rams; tested choke manifold to 3,000 psi; tested Hydril to 1,800 psi. Repaired Hydril leak. Ran in hole with 7" casing scraper and 5-5/8" bit. Drilled cement inside liner from 1976' to 2000'. Tripped in hole to 2721', top of latch collar. Circulated at 2721'. Cleaned mud pits; filled with water in preparation for mixing CaC1₂.

2/9/81

TD: 4360'; PBTD: 2721'; MW: 9.6. Mixed CaCl₂ water to 9.6 ppg. Circulated, displaced mud with 154 barrels CaCl₂ water; preceded with 80 barrels fresh water. Pulled out of hole for bond log and perforations. Rigged up logging unit. Ran CBL/VDL/CCL/GR from 2702' to 2210'. Top of cement at 2606'. Ran in hole with 37 foot perforating gun; two misruns. Began repairs to gun.

2/10/81

TD: 4360'; PBTD: 2721'; MW: 9.6. Finished repairs to perforating gun. Ran in hole with 4" OD perforating gun; perforated from 2606' to 2636'; total of 56 shots. Tripped in hole with RHS to 2565'. Made up Halliburton unitest tree and manifold. Hooked up Otis and NOWSCO units; attempted to pressure-up drill pipe with NOWSCO. Observed leak at 270 psi. Pulled out of hole to 1635'. Broke and checked drill pipe connection. Laid down two joints of drill pipe. Pressured up drill pipe with NOWSCO; leaked at 400 psi. Pulled out of hole; checked drill pipe; laid down two joints. Reset Halliburton tool and timer. Ran in hole to 2565'. Pressured up to 700 psi; observed leak in annulus. Pressured up to 1,050 psi; pressure dropped 13 psi every five minutes. Tested Otis equipment to 1,150 psi. Pressured up drill pipe to 1,020 psi.

2/11/81

TD: 4360'; PBTD: 2721'. Pressured annulus to 340 psi. NOWSCO pressured 3-1/2" drill pipe to 1,150 psi with N₂. Had decrease of 2 psi per minute for one hour on annulus; had decrease of 1.5 psi per minute for one hour on drill pipe. Pressured annulus to 1,000 psi with water on annulus and 1,150 psi on drill pipe. Casing pressure after 1-1/2 hours: 800 psi. Drill pipe pressure after 1-1/2 hours: 940 psi. Rigged up lubricator on unitest tree. Ran temperature and pressure recorder to 2600'. Flow tested perforations, 2606' to 2634', through test separator. Opened well at 2:06 p.m. on 6/64" choke. Initial BHP: 1001 psi; BHT: 75.8°F. Gas to surface at

2:48 p.m. Gradually increased choke size from 6/64" to 24/64" to keep BHP between 800 and 900 psi. Rate increased from 1.1 MMCFD to 2.2 MMCFD. Rate at 6:00 a.m.: 2.2 MMCFD, with 882 psi BHP and 64.2°F BHT. Flow line began to freeze up at 5:30 a.m. Started methanol injection into unitest tree.

2/12/81

osi, and ÆBHT of on 8/64" choke. at 1:01 p.m. was osi and SIBHT of opening to 12/64" 64" choke was 540 40 psi, and FBHT as 919 MCFD with HT 72.6°F. Shut at 9:30 p.m. on PP 960 psi, SIBHT well. Flowed on icreased to 18/64" 30 p.m., SICP of e was 1,267 MCFD psi, and FBHT of TD: 4360'; PBTD: 2721'. Flow tested perforations through test separator on 24/64" choke. Rate at 6:00 a.m.: 2.2 MMCFD with 882 psi FBHP and 64.2°F FBHT. Shut in well at 8:19 a.m. Rate immediately before shut in on 8/64" choke was 369 MCFD with FBH; of 1,025 psi, #DPP=of 930

70.2°F. Reopened well at 1:01 p.m. Last SIBHP perfore reopening well 1,042 psi, with last SIDPP of 960 72.6°F. Immediately increased choke and then to 13/64". Low rate on 12/ MCFD, with FBHP 987 psi, FDPP 872.6°F. High rate on 13/64" choke w FBHP of 948 psi, FDPP 835 psi, FB in well at 4:24 p.m. Reopened well 17/64" choke, SIBHP 1,042 psi, SID 72.5°F immediately before reopening 17/64" choke for 13 minutes, then i for remainder of flow period. At 9: 1,100 psi. Low rate on 17/64" chok with FBHP of 935 psi, FDPP of 800 68.4°F. Shut in well at 10:51 p.m. Ж Ĥ το ¹ , υ6ι

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SIBHP increased

Distribution decreased to 17040 psicopy 4:00 multiwhile SIDPP increased to 940 psicopy 4:00 multinoreased to 72°F:by 4:00 a.m. Pulled out of
the temperature and pressure recorder. Shut in
tree. Bled off lubricator pressure and began
down Schlumberger unit.

SIBHT hole wit unitest rigging

360'; PBTD: 2721'. Laid down Howco tools; up to kill well. Unseated packer; reversed out Finished laying down Howco bridge plug. up 9-5/8" bridge plug and ran in hole to 1950'. ker at 1950'; attempted to pressure with no Pulled out of hole; laid down bridge plug. hole open ended. Waited on Howco bridge ost 35 barrels of water while killing well.

2/13/81

Picked Set pac success Ran in plug. l

160'; PBTD: 3650'. Waited on bridge plug. But of hole; made up bridge plug. Ran in hole. It is at 1948' and tested to 2,000 psi. Repaired Laid down drill pipe and drill collars. Pulled ushing; picked up kelly and broke same. Up to run 2-7/8" tubing. Ran 64 joints (1,944)

2/14/81

TD: 4: Pulled of Set plug leak. wear b Rigged

TD: 4

rigged |

gas.

feet) of tubing. Rigged up; circulated out 10.6 ppg CaCl₂. Drained blowout preventer stack; made up tubing spool and landed same. Nippled down blowout preventers.

2/15/81

TD: 4360'; PBTD: 3650'. Finished nippling down and set OCT head and tested to 2,000 psi; held OK. Cleaned mud pits and moved rental tools off floor. Released rig February 14, 1981, at 12:00 midnight. Began rigging down.

DRILLING TIME ANALYSIS WALAKPA TEST WELL NO. 2 BRINKERHOFF SIGNAL, INC., RIG 31 Spudded 1/3/81, Rig released 2/14/81 Total Depth: 4,360 Feet

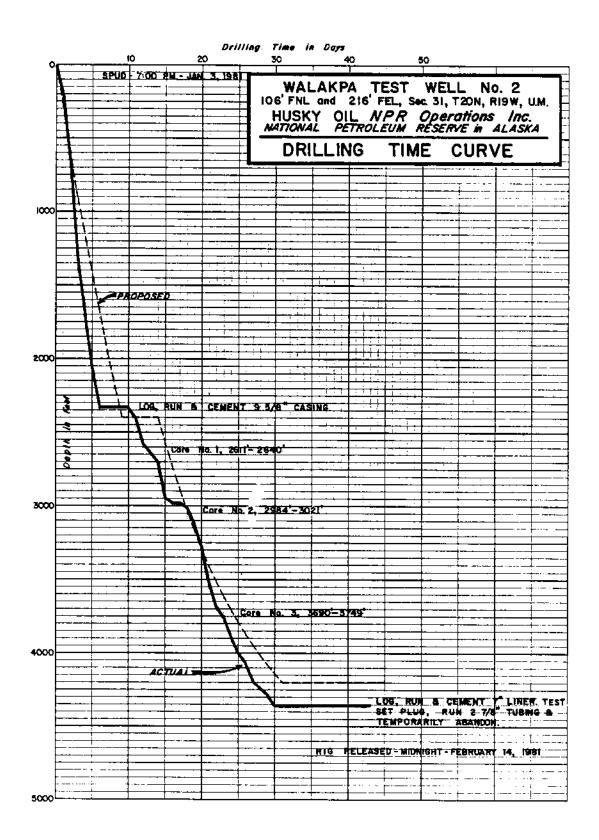
Page 1 of 5	Comments	Began Setting Out	Camp Units In	Rig Preparation for Move to Site				;			Crew Arrived Walakpa	Set 20" at 105'	Began Rigging Up			
. 2	Operations at 6:00 a.m.	Setting Out Camp	Setting Out Camp	Setting Out Camp	Setting Out Camp	Setting Out Camp	Setting Out Camp	Setting Out Camp	Setting Out Camp	Setting Out Camp	Setting In Camp	Setting In Camp	Hooking Up Sewer Line	Laying Matting Boards	Setting <u>Substructure</u>	Setting Pump Houses
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Page 2 of 5	Comments		A-Leg Buckled					Finished Repairing Derrick		Spudded Well at 7:00 p. m.					Wheel	Running Schlumberger Wireline
WALAKPA TEST WELL NO. 2	Operations at 6:00 a.m.	Setting Maston Floor	Began Raising Mast	Hooking Up Mud Line	Repairing Derrick Leg	Repairing Steam Heater	Nippling Up on 20"	Setting Derrick	Waiting On Cement	Making up Accumulator Lines	Working Drill Collars	Drilling.	Drilling	Drilling	Repairing Rotary Torque	Tripping Out of Hole
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Page 3 of 5	Сомменть		Set 9 5/8" at 2310'		ing			Core No. 1: 2611' - 2640'				Core No. 2: 2984' - 3021'				
). 2	Operations at 6:00 a.m.	Conditioning Hole	Conditioning Hole	Setting Packoff	Circulating & Conditioning	Drilling	Drilling	Coring	Drilling	Drilling	Reaming	Washing & Reaming	Tripping in Hole	Drilling		Circulating Samples
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Page 4 of 5	Comments		Core No. 3: 3690' - 3749'						-	Running Schlumberger Wireline Logs		Ran 7" Liner 1976' - 2800'		Aua		Ran CBL Log
WALAKPA TEST WELL NO.2	Operations at 6:00 a.m.	Drilling	Carina	Drilling	Drilling	Drilling	Working on Air Lines	Drilling	Drilling	Pulling Out of Hole	Logging	Laying Down Drill Pipe	Waiting on Cement	Waiting on Cement Delivery	Walting on Cement	15 Cleaning Mud Pits
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Page 5 of 5	Comments						Rig Released at 12:00 Midnight									
WALAKPA TEST WELL NO. 2	Operations at 6:00 a.m.	Perforating	Drill Stem Testing	Testing	Rigging Up to Kill Well	Waiting on Bridge Plug	Nippling Down BOPs	Rigging Down	Rigging Down	Rigging Down						
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ARCTIC DRILLING SERVICES DRILLING HUD RECORD

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ARCTIC DRILLING SERVICES DRILLING MUD RECORD

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INTRODUCTION

After the 1976 drilling season, casing requirements were reviewed and design of casing strings standardized. Every effort was made to minimize weight and grade changes for simplicity, cost effectiveness, and to reduce chances of error during handling and running operations. Casing sizes were selected to accommodate designs for wells from 2,000' to 20,000'. Steel grade selection was the controlling factor on design with low hardness (Rockwell C24-28) steel being selected for Arctic application and possible H₂S environment. Below is listed casing sizes and design criteria required by Husky:

			STRENGTH SI)		MUM PRE EQUIREM (PSI)	
SIZE (1)	WEIGHT	MIN.	MAX.	COLLAPSE	BURST	CONNECTION
20"	133#/ft.	55,000	80,000	1,500	3,050	STC
13-3/8" (2)	72#/ft.	95,000	110,000	3,450	5,350	втс
9-5/8"(3)	53.5#/ft.	95,000	110,000	8,850	7,900	BTC
9-3/4" ⁽³⁾ 7"	59.2#/ft. 38#/ft.	95,000 95,000	110,000 110,000	9,750 12,600	8,540 9,200	BTC BTC

OD tolerance to be within API requirements unless adjustment absolutely necessary to meet ID requirements.

The following are additional requirements primarily to assure that the steel exhibits the metallurgical properties for Arctic applications and resistance to hydrogen embrittlement.

- 1. All pipe that is 13-3/8" OD and smaller to be quenched and tempered.
- 2. Run Charpy "V" notch tests on two random samples per 50 tons per heat. Minimum acceptance of 15 ft.-lb.@-50°F. Furnish test reports with order.
- Perform all testing normally required for API approved pipe.
- 4. Furnish test reports for ladle analysis, quantitative analysis, and all check tests as per API requirements.

In addition, the following handling requirements were made:

- Collars must be of same steel grade as pipe body.
- 2. Apply an API modified thread compound on mill-installed collar before bucking on.

⁽²⁾ Special drift to 12.25".

⁽³⁾ Special drift to 8.50".

- 3. Inspect at mill using Tuboscope's Amalog IV or equivalent on 9-3/4" and smaller, and at least magnetic particle on 13-3/8" and 20". All pipe to have special and area inspection together with full length API drifting. (Note special drifting requirements.)
- 4. Apply Arctic grade grease on all connections before installing thread protectors.
- 5. Install closed-end type thread protectors. Plastic plugs can be used to secure wrench openings in protectors.
- 6. Buck up thread protectors with impact wrench. Both mill and third party inspection personnel should observe the installation of thread protectors.
- 7. Palletize or containerize the tubulars, if possible, prior to shipment from mill. Do not haul pipe like cordwood in gondola railroad cars.
- 8. All pipe to be Range 3.

Τų

9. No "V" notching or metal stenciling on pipe body or collars.

The casing programmed for Walakpa Test Well No. 2 was as follows: 20° conductor at $\pm 100^{\circ}$; $9-5/8^{\circ}$ at $\pm 2400^{\circ}$. Actual casing run was 20° at 105° , and $9-5/8^{\circ}$ at 2310° . A 7° liner was run from 1976° to 2800° to test the interval 2606° to 2636° . A $2-7/8^{\circ}$ string of production tubing was run and hung at 1944° when completing the hole as a temporary abandoned gas well. The $9-5/8^{\circ}$ annulus and $2-7/8^{\circ}$ tubing were left full of 10.6 ppg calcium chloride water from 1948° to the surface.

CASING TALLY SUMMARY SHEET

DATE: January 12, 1981

SUMMARY SHEET FIELD National Petroleum Reserve in AK LEASE & WELL NO Walakpa Test Well No. 2

- TALLY FOR9 5/8 "CASING 500 48 쇰 8 11 42 83 8 잉 9 FOOTAGE 437 2283 2720 2290 20 2310 : Inches slecked off N/A NO. OF JOINTS 9 2 SUMMAILY OF DEPTH CALCULATIONS 61, 62, 6 64) FOTAL CASING AND EQUIPMENT FROM CEMFNT HEAD (3+4+5+6) Plus Elevation* . utter deck-off: N/A OCT Hanger LESS CASING OUT IJIS NOS. 9, 53, 55, MISCELLANEOUS EQUIPMENT LENGTH LESS WELL DEPTH (KB REFERENCE) WAPE ON LANDING-JOHNT - Set at N/A TOTAL CASING ON HACKS Weight indicator before cementing: FLOAT LENGTH TOTAL (1 - 2) SHOE LENGTH ~ 6 ٠i 80,8 48 8 48 SUMMARY OF PAGE MEASUREMENTS 170 2550 FEET 2720 NO. OF JOINTS 9 4 49 PAGE 3 PAGE 2 PAGE 6 PAGE 8 PAGE 4 PAGE 5 PAGE 2 PAGE 1 PAGE 9 TOTAL

*Casing was hung on OCT fluted hanger before cementing.

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				SUMMA	SUMMARY OF STRING AS RUN				
FIGHT GRADE		THREAD MANUFACTURER CONDITION	CONDITION NEW-WEED		LOCATION IN STRING	NO OF	FOOTAGE	INTERVAL	
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PAGE 1 OF 2

CASING TALLY

DATE: January 6, 1981

JOINT	FIRST MEAS			UREMENT	WT	TAIOL	FIRST MEAS	JREMENT	CHECK MEAS	UNEMENT	T w
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9	40	66			
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TOTAL C	434	33		

TOTAL A	414	25		
TOTAL B	427	57		
TOTAL C	416	88		
TOTAL D	436	71	_	
TOTAL E	434	33	···	
TOTAL PAGE	2129	74		

PAGE 2 OF 2

CASING TALLY

DATE: January 6, 1981

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CASING AND CEMENTING REPORT

WELL NAME Walakpa Test Well No. 2
LOCATION National Petroleum Reserve in Alaska
RAN CASING AS FOLLOWS:
54 Jtm 53.5# S-95 9 5/8" Casing
Jts
Jts
Shoe @2310' Float @ DV @
Centralizers 10 feet above shoe, on top of joints 2, 4, 6, 8, 10, 51, 52, and
FIRST STAGE
Sx of Cement 1750 Type Pmfst Additives None % Excess
Preflush 20 barrels water Initial Pressure
Displacement 16.75 bbls. Final Pressure 250
Plug Down 1:38 PM
SECOND STAGE - Stage Collar @
Sx of Cement Type Additives % Excess
Preflush Initial Pressure
Displacement bbls. Final Pressure
Plug Down PM
Well Depth Overall Casing Tally
KB to Top of Cut Off Casing Length of Landing Jt Removed
Weight Indicator Before Cementing lbs.
Weight Indicator After Slacking Off lbs.
Inches Slacked Off
Remarks: Water temperature for mixing cement: 85°. Cement slurry: 14.9# in; 14.

TUBING TALLY

£10	NPRA		LEASE &	WELL N	o. <u>Wal</u>	akpa Test 5	ie11 No. 1	TALLY	FOR	~
JOINT	FIRST MEASU	PEMENT	CHECK MEAS	UREMENT	WT	JOINT	FIRST MEASL	JREMENT	CHECK MEAS	UREM
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3	36	77			1	3			<u> </u>	
4	41	50		<u> </u>	<u> </u>	4			l ·	-
5	35	01				5				
6	39	92			[6			,	
7	35	90			[7				
8	40	02			ļ	8				T''-
9	40	10			1	9				
0	41	68			1	0		1		1
TOTAL A	385	32				TOTAL D		1		
					•	<u> </u>		•	<u> </u>	
1	40	34				1		Ţ .		T
2	34	10			i I	2				1
3	† 	61			1	3		1	<u> </u>	
4		76	-		1	4		 		-
5		94			†	5		1		+-
6	 	47			1	- 6				+
7	1	75			1	7				+
8		99		+	1	8		+	 -	+
9		29		1	1	9		 		+
	 	77			f	0		 	 	
TOTAL B		02				TOTAL E		+		+
TOTAL B	1 3/3	102 1			1	TOTALE		1	1	
1	39	86		1		TOTAL A	206	1 00	· · · -	<u> </u>
2		100		 	1		385	32	-	+
3		 		 -	1	TOTAL B	373	02	 	
		 		† -	1	TOTAL C	39	86	 	
4	 	+ +			1	TOTAL D		+	 	+-
5	"	+	<u> </u>	+	1	TOTAL E	-	+	 	+
6		 		-		PAGE	798	20	<u> </u>	
. 7		-}		- 						
8		+ +		+	{					
9		+ +		 						
0										
TOTAL C	39	86		.1.						

TUBING AND CEMENTING REPORT

WELL NAME _	Walakp	Test	Well No	. 2				
LOCATION	Nation	al Petr	oleum F	<u>leserve</u>	No. 2			
RAN TUBII	NG AS	FOLLO	ws:					
21	Jts _	38#		S-95			Liner	
<u></u>	Jts _							
	Jts _	· · · · ·					<u>.</u>	·
Shoe @28	00.85		Floa	ιε @ <u></u>		DV	@	
Centralizer	s <u>10</u>	feet ab	ove sho	e, betw	/een 2d, 4th,	6 <u>th</u> , 8th	13th.	14th. 16th.
FIRST STAGE								
Sx of Cemen	ıt <u>280</u>		Туре _	"G"	_ Additive	1% CFF 2% Ca(l-2 2 <u>1 2 </u>	Excess
Preflush	20 barr	els war	ter		Initial Pres	sure		
Displacemen	nt39.	.5	bb	ls.	Final Pressu	re	3000	
Plug Down _				AM.	•			
		_						
SECOND STAC								
						-		Excess
Preflush _					Initial Pres	Bure		
Displacemen	nt		ЬЬ	ls.	Final Pressu	re	.	
Plug Down _								
Well Depth			. .		Overall Ca	asing Ta	11 y	
KB to Top o	of Cut	Off Cas	sing _		Length of	Landing	Jt Remov	eđ
Weight Indi	lcator B	efore (Cementi	.ng	15	s.		
Weight Indi	Lcator A	fter Si	lacking	off_	15	s.		
Inches Slac	ked Off							
	Water to cement. cement j	Lost	ure: 86 returns	or. Li after	ner became st releasing plu	uck afte g. No r	r pumping eturns de	g 46 barrels uring rest of

TUBING TALLY SUPPLARY SHEET

DATE: February 14, 1981

8

47

2113

1927

2

1944

__ TALLY FOR 2 3/8" TUBING FOOTAGE FIELD National Petroleum Reserve in AK. LEASE & WELL NO. Walakpa Test Well No. 2.

SUMM	HARY OF PA	SUMMARY OF PAGE MEASUREMENTS	ENTS	L	SUMMARY OF DEPTH CALCULATIONS	SNC	
	NO OF JOINTS	FEET	.00.S			NO. OF JOINTS	, , ,
PAGE 1	50	7051	80	-	TOTAL CASING ON RACKS	70	- 1
PAGE 2	20	610	42	~	LESS CASING OUT LITS NOS.	9	- 1
PAGE 3				m i	T07AL (1 – 2)	99	- 1
PAGE 4	!			•	SHOE LENGTH		- 1
PAGE 5	İ			LD.	5 FLOAT LENGTH		
PAGE 6	1			•	MISCELL ANEOUS EQUIPMENT LENGTH		l l
PAGE 7					TOTAL CASING AND EQUIPMENT FROM CEMENT HEAD (3 + 4 + 5 + 6)		- (
PAGE B			ļ	*	LESS WELL DEPTH KR REFERENCE) (+ 17 KB)		ı
PAGE 9				<u>_</u> 6	"UP" ON LANDING JOINT		- 1
TOTAL				Weigh	Weight indicator before communing:; after slack of it:; in	; inches slecked off	- 1

					SUMMARY	SUMMARY OF STRING AS RUN					
WEIGHT	WEIGHT GRADE	THREAD	MANUFACTURER CONDITION	CONDITION NEW-USED	רסכע	LOCATION IN STRING	NO. OF JOINTS	FOOTAGE	INTERVAL	Į	
	i				JT NO.	THRU NO.			•	, ,	
					JT NO.	THRU NO.			-		
					JT NO.	THRU NO.			.1	٠	
					JT NO.	THRU NO.				-	
					JT NO.	THRU NO.			-		
					JT NO.	THRU NO.			1		1
					JT NO.	THRU NO.			.'	•	

TUBING TALLY

PAGE _1_ OF _2_

28 -

28 30

300

TOTAL C

88 i

01

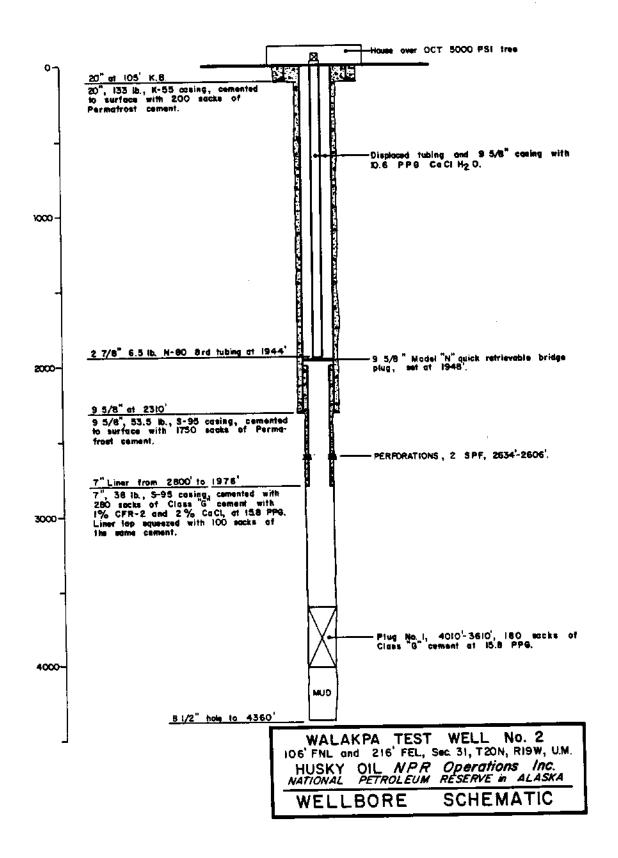
OATE: February 14, 1981

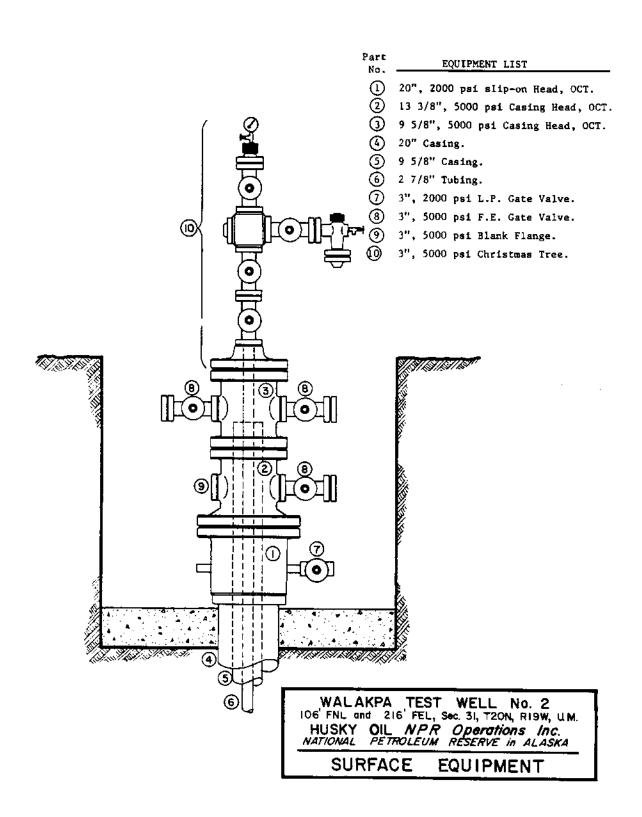
OINT	FIRST MEASE	UREMENT	CHECK MEAS	UREMENT	WT	JOINT	FIRST MEAS	UREMENT	CHECK MEAS	JREME
NO.	FEET	.00'\$	FEET	.00%	GR.	NO.	FEET	.00%	FEET	.0013
. 1	31	49				1	29	46		
2	31	03				2	28	52		
3	31	19				3	31	51		
4	28	59				4	. 29	92]	
5	29	71		j		5	30	91		
6	30	52				6	30	20		T
7	29	00				7	29	58		
8	29	59			ł	8	30	70		
9	31	43				9	31	44		
0	28	60				. 0	30	47		
OTAL A	301	15				TOTAL D	302	71		
									-	-
1	31	42				1	29	58	T	T
2	31	19		Ţ		2	29	63		T-
3	29	65				3	30	84	<u> </u>	T
4	28	88				4	30	75	<u> </u>	T
5	29	51				5	30	55	<u> </u>	†
6	28	12		1		6	31	84		⇈
7	30	05				7	28	59		
В	28	78				8	29	65		† · · · ·
9	30	77	1			9	28	80	 	
0	29	41	·		1	0	30	62		T
TOTAL B	297	78		1		TOTAL E	300	35	 	\top
	·	·					200	1 -0	<u> </u>	<u> </u>
1	29	74		Τ.		70744		T	}	T
2	30	68		 -		TOTAL A		15	 	╁
3				 		TOTAL B	297	78	 -	├
	30	98		+ -		TOTAL C	300	01	 -	├
		1		- j		AL DET 1302		<u> </u>		<u>.</u> ∎!
ii 29	50		· ; · -	ا ، ل		AL	1 35			_ [[

TUBING TALLY

				T	UBING '	FALLE					
PAGE 2	OF2							DATE:	February	14, 19	81
FIELD	NPRA		_ LEASE &	WELL N	o. <u>Wal</u>	akpa Test V	iell No. 2	TALLY	FOR 2 7/8	_" ro	BING
TMIQL	FIRST MEASU	REMENT	CHECK MEASL	REMENT	WT	JOINT	FIRST MEAS	JREMENT	CHECK MEASU	REMENT	WT
NO.	FEET	.00'\$	FEET	.003	GA.	NO.	FEET	2:00.	FEET	.00%	GR.
1	28	60				1					
2	29	72	ļ	<u> </u>		2		ļ			
3	30	30		ļ		3					
4	29	43				4					
5	31	50				5					
6	30	75		<u> </u>		6					
7	29	57				7		I			
8	29	82]	8					
9	31	24				9					
	30	75				0					
TOTAL A	301	68		<u> </u>	<u> </u>	TOTAL D	<u> </u>				ŀ
1	30	20				1					
2	30	87				2					
3	31	50				3					
4	30	70				4					
5	31	62				5					
6	30	37				6					
7	29	44				7					
8	31	52				8					
9	30	96				9					
0	31	56				0					Ì
TOTAL B	308	74]	TOTAL E					
											•
1						TOTAL A	301	68			
2] [TOTAL B	308	74			
3						TOTAL C					
4						TOTAL D					
5						TOTAL E					
6]	TOTAL		1,2			
7						PAGE	610	42	L	L	l
В											
9					1						
0				1	1						

TOTAL C





RIG INVENTORY

Draw Works

National T-20, single drum grooved for 1" wireline with 15" double hydromatic brake, automatic breakout and make up catheads, driven by one set of FMC diesel twin 671 engines, 300 HP, through Allison torque converter, all mounted on single skid. One Westinghouse 3YC air compressor driven by main PTO.

Mast

Lee C. Moore, 95' high with 9 foot wide front by spread cantilever. Gross nominal capacity 290,000 lbs. with racking board capacity of 130 stands of 4-1/2" drill pipe (doubles). Mast crown block capable of stringing eight 1" wire lines.

Subbase

Three box sections, two at ground level 8 feet high, 9 feet wide, 37 feet long; center section 8 feet 5 inches high, 9 feet wide and 37 feet long. Clear working space from bottom of rotary beam to bottom of subbase is 14 feet 7 inches. Rotary table to bottom of subbase is 17 feet (add four inches for rig matts).

Rig Matts

Ten 4" \times 16' long \times 8' wide; fifteen 4" \times 24' long \times 8' wide.

Traveling Blocks

IDECO, 160 ton, four 1" sheave combination block and hook.

Swivel

EMSCO L-140, 6-5/8" left hand API regular pin, 140 ton capacity.

Bails

Byron Jackson, 2-1/4" x 108', links 250 ton capacity.

Rotary Table

Oilwell 17-1/2" split square drive master bushing 275 ton static load capacity.

Mud Tank

Three section, insulated tank. Capacity shale tank: 75 barrels; capacity middle tank: 100 barrels; capacity suction tank: 112 barrels. Shale tank equipped with shale jet and 16 barrel trip tank. Total capacity: 303 barrels.

Shaker

Single Brandt tandem separator driven by 3 HP, three-phase, 440 volt, 1,750 RPM explosion proof electric motor.

Degasser

Drilco, see-flo, driven by 7-1/2 HP, three-phase, 440 volt, explosion proof motor with 1/2 HP, three-phase, 440 volt explosion proof blower.

Desander

Pioneer Model S2-12; capacity: 500 GPM.

Desilter

Pioneer Model T8-6; capacity: 500 GPM.

Mud Mixer

One Dreco, driven by 5 HP, three-phase, 440 volt, 1,725 RPM explosion proof motor.

Hopper

One low pressure mud mixing hopper.

Generators

One Caterpillar Model 3406, 210 KW; one Caterpillar, skid mounted in Hercable house, 8' 5'' high x 8' 2'' wide x 29' 5'' long; one Caterpillar Model D-333, 100 KW standby.

Boilers

Two Continental, 40 HP, 120 psi diesel fired skid mounted in Hercable house, 8' 4" high x 8' wide x 35' long.

Steam Heaters

Seven Model 90H Trane steam heaters; three Model 96H Trane steam heaters.

Tongs

Byron Jackson, Type "C", short lever, with heads.

Indicator

(Weight) Cameron, Type "C", up to 400,000 lbs.

Indicator

(Rotary Torque) Martin Decker hydraulic piston wheel type with remote gauge at driller's position.

Indicator

(Tong Torque) Martin Decker, hydraulic piston type with remote gauge.

Mud Box

OKE mud box with 3-1/2" and 4-1/2" rubbers.

Slips

One set for 3-1/2" drill pipe. One set for 4-1/2" drill pipe.

Elevators

One set for 3-1/2" drill pipe, 18 degrees taper. One set for 4-1/2" drill pipe, 18 degrees taper.

Kelly

One square 4-1/4" drive, 4" FH pin, 6-5/8" API regular left-hand box. One square, 3-1/2" drive, 3-1/2" IF pin, 6-5/8" API regular left-hand box.

Kelly Bushing

VARCO, square drive, 3-1/2" rollers.

<u>Pumps</u>

(Drilling and Cementing) Two Halliburton, HT-400D, single acting piston pumps with Gist Oil Tool API fluid ends, each driven by GMC diesel 8V-71N, 300 HP engines through an Allis-Chalmers torque converter, Model 8FW1801-1 and a twin-disc power shift transmission, Model No. T-A-51-2003. Continuous duty with 5-1/2" API pistons at maximum of 75 SPM will produce 185 GPM for each pump with maximum pressure up to 3,000 psi. Both pumps can be run simultaneously if desired. The discharge mud lines furnished by contractor from pumps to swivel connection is designed for 3,000 psi working pressure. Each pump unit mounted on 8' 4" high x 10' wide x 40' long covered skid.

Air Compressors

One LeRoi 34C mounted on draw works compound. One Ingersoll Rand Model 71-T2-T3011 TM, driven by 10 HP, 440 volt, 1,725 RPM explosion proof electric motor.

Water Tanks

One 7' high x 9' wide x 20' long, insulated water tank, mounted in the subbase; capacity: 225 barrels. One 17' 4" long x 6' 4" wide; capacity: 120 barrels.

Fuel Tanks

One 20' long x 8' 6" wide; capacity: 6,000 gallons.

Blowout Preventer Equipment

One 10-inch, 900 dual Shaffer gate LWS with three-inch flanged side outlet one side.

One 10-inch 900 GK Hydril.

One 10-inch 900 drill spool with two-inch flanged outlets both sides.

One set 4-1/2" pipe rams. One set 3-1/2" pipe rams.

One set blind rams.

One upper kelly cock T1W 6-5/8" regular LH box to pin.

Two T1W 10,000 psi lower kelly cocks, 4-1/2" XH joints. Two T1W 10,000 psi lower kelly cocks, 3-1/2" IF joints.

One inside preventor, 10,000 lb. Hydril, 4-1/2" XH.

One inside preventor, 10,000 lb. Hydril, 3-1/2" IF.

Choke Manifold

Three-inch, 3,000 lb., with one two-inch OCT adjustable choke; one two-inch OCT positive choke and space for automatic choke.

Closing Unit

One 80-gallon Hydril closing unit with four nitrogen bottle backup. Four-station Koomey control manifold with four-station air operated remote stations.

Drill Pipe

5,000 feet, 4-1/2", 16.6 lb., Grade E, 4-1/2" XH joints; 5,000 feet, 3-1/2", 15.5 lb., Grade E, 3-1/2" IF joints.

Drill Collars

Nineteen 6-1/4" x 2-1/4" x 30' four-inch H90 tool joints.

One 6-1/4" x 2-1/4" x 30' four-inch H90 x 4-1/2" regular bottom collar.

Nineteen 4-3/4" x 1-3/4" x 30' x 3-1/2" IF x 3-1/2" regular bottom collar.

One 4-3/4" x 1-3/4" x 30' x 3-1/2" IF x 3-1/2" regular bottom collar.

Subs

Two 4-1/2" XH kelly savor subs.
Two 3-1/2" IF kelly savor subs.
Two 4-1/2" XH box to 4" H90 pin (DC crossover).
Two 4" H90 box to 4-1/2" regular box (bit sub).
Two 3-1/2" IF box to 2-7/8" API regular box (bit sub).

Forklift

One 966 Caterpillar, equipped with 60-inch forks.

Pipe Racks

One V door ramp with stairs.
One tail walk section, 6' 1" wide x 43" high x 42' long.
Four pipe rack sections, 43" high x 4' wide x 28' long.